

# Make Sixty Subtraction Strategy (A)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (A) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (B)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62} - \underline{2} - \underline{7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (B) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 8} = 52 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 6} = 54 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (C)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68} - \underline{8} - \underline{1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (C) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (D)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (D) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 8} = 52 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$



# Make Sixty Subtraction Strategy (E)

Name: \_\_\_\_\_

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Make sixty to help you calculate each difference.

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66} - \underline{6} - \underline{2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (E) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (F)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (F) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (G)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63} - \underline{3} - \underline{5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (G) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (H)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (H) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 1} = 59 \\ \text{Make 60} \end{array}$$



# Make Sixty Subtraction Strategy (I)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (I) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (J)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64} - \underline{4} - \underline{4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (J) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 3} = 57 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (K)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$66 - 7 =$

Keep      Split  
↓      ↘  
66 - 6 - 1 = **59**  
Make 60

$62 - 7 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$64 - 5 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$62 - 9 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$67 - 9 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$61 - 8 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$62 - 8 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$67 - 8 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$65 - 9 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

$65 - 7 =$

Keep      Split  
↓      ↘  
\_\_\_\_ - \_\_\_\_ =  
Make 60

# Make Sixty Subtraction Strategy (K) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (L)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (L) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$



# Make Sixty Subtraction Strategy (M)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (M) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 8} = 52 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (N)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (N) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (O)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$64 - 7 =$

Keep      Split  
↓      ↘  
64 - 4 - 3 = 57  
Make 60

$63 - 7 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$63 - 9 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$66 - 8 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$61 - 2 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$64 - 6 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$67 - 8 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$66 - 7 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$68 - 9 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

$67 - 9 =$

Keep      Split  
↓      ↘  
        -      - =  
Make 60

# Make Sixty Subtraction Strategy (O) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (P)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (P) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 6} = 54 \\ \text{Make 60} \end{array}$$



# Make Sixty Subtraction Strategy (Q)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62} - \underline{2} - \underline{7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (Q) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 8} = 52 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (R)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (R) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (S)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (S) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (T)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64} - \underline{4} - \underline{4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (T) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$



# Make Sixty Subtraction Strategy (U)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67} - \underline{7} - \underline{2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (U) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 67 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (V)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (V) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 63 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 4} = 56 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (W)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad -} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (W) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 61 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 4} = 56 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 66 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{66 - 6 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 63 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{63 - 3 - 3} = 57 \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (X)

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 60} \end{array}$$

# Make Sixty Subtraction Strategy (X) Answers

Name: \_\_\_\_\_

Date: \_\_\_\_\_

Score: \_\_\_\_\_ /10

Make sixty to help you calculate each difference.

$$\begin{array}{r} 65 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 2} = 58 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 68 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{68 - 8 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 65 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{65 - 5 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 7} = 53 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 64 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{64 - 4 - 3} = 57 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 6} = 54 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 8} = 52 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 61 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{61 - 1 - 5} = 55 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 67 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{67 - 7 - 1} = 59 \\ \text{Make 60} \end{array}$$

$$\begin{array}{r} 62 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{62 - 2 - 2} = 58 \\ \text{Make 60} \end{array}$$