

Make Twenty Subtraction Strategy (A)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$23 - 6 =$$

Keep Split

$$\begin{array}{r} 23 - 3 - 3 = 17 \\ \hline \text{Make 20} \end{array}$$

$$28 - 9 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$22 - 9 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$27 - 9 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$21 - 7 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$22 - 3 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$23 - 9 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$21 - 4 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$21 - 8 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

$$21 - 9 =$$

Keep Split

$$\begin{array}{r} - - = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (A) Answers

Name: _____

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Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (B)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (B) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (C)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (C) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (D)

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Score: ____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 22 - 2 - 6 = 14 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (D) Answers

Name: _____

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Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (E)

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Make twenty to help you calculate each difference.

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 25 - 5 - 4 = 16 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (E) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 3} = 17 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (F)

Name: _____

Date: _____

Score: ____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 21 - 1 - 4 = 16 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (F) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (G)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 21 - 1 - 5 = 15 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (G) Answers

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Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (H)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22} - \underline{2} - \underline{6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (H) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (I)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (I) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (J)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$26 - 7 =$$

Keep Split
↓ ↘
26 - 6 - 1 = 19
Make 20

$$23 - 6 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$22 - 5 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$21 - 6 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$25 - 8 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$24 - 8 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$26 - 8 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$25 - 6 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$27 - 8 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

$$26 - 9 =$$

Keep Split
↓ ↘
____ - ____ = ____
Make 20

Make Twenty Subtraction Strategy (J) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (K)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (K) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (L)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (L) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (M)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (M) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (N)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22} - \underline{2} - \underline{6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (N) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (O)

Name: _____

Date: _____

Score: ____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23} - \underline{3} - \underline{4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (O) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (P)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 23 - 3 - 6 = 14 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (P) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (Q)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (Q) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (R)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22} - \underline{2} - \underline{5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (R) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 3} = 17 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (S)

Name: _____

Date: _____

Score: ____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23} - \underline{3} - \underline{5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} - \underline{\quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (S) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (T)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 22 - 2 - 1 = 19 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (T) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 2 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (U)

Name: _____

Date: _____

Score: ____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ 21 - 1 - 2 = 18 \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad} - \underline{\quad} = \\ \hline \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (U) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 6} = 14 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (V)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (V) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 22 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 5} = 15 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 27 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{27 - 7 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 5} = 15 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (W)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (W) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 24 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 28 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{28 - 8 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 24 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{24 - 4 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 5 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 1} = 19 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 2} = 18 \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (X)

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{\quad - \quad - \quad} = \\ \text{Make 20} \end{array}$$

Make Twenty Subtraction Strategy (X) Answers

Name: _____

Date: _____

Score: _____ /10

Make twenty to help you calculate each difference.

$$\begin{array}{r} 21 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 7} = 13 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 8} = 12 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 21 - 3 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{21 - 1 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 4 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 9 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 3} = 17 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 26 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{26 - 6 - 2} = 18 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 23 - 7 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{23 - 3 - 4} = 16 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 22 - 8 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{22 - 2 - 6} = 14 \\ \text{Make 20} \end{array}$$

$$\begin{array}{r} 25 - 6 = \\ \text{Keep} \quad \text{Split} \\ \downarrow \quad \swarrow \\ \underline{25 - 5 - 1} = 19 \\ \text{Make 20} \end{array}$$